

## Vespa Sprint Veloce, P/PX125, P/PXP150 - Malossi 166



[Click here for a .pdf version of Malossi's instruction manual.](#)

Malossi's installation instructions (above) are pretty goofy but a good place to start. Here are the basic specs:

### Timing

18 degrees BTDC

### Bore

61mm

### Stroke

57mm (standard)

### Compression

11:1

### Capacity

167cc

### Main Jet

115 (SI 24/24)

This kit slightly increases the standard three port 125cc/150cc engine first introduced with the Sprint Veloce and still in production in the PX125. The port layout is different and to work effectively the casing mouth transfers have to be matched to the barrel.

